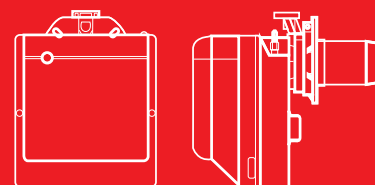




Gulliver BSF Series

Low NO_x One Stage Gas Burners

BS1F	16 ÷ 52	kW
BS2F	35 ÷ 91	kW
BS3F	65 ÷ 200	kW
BS4F	110 ÷ 250	kW





The Riello Gulliver BSF series of one stage gas burners, is a complete range of products developed to respond to any request for light industrial processes like bakery ovens, spray painting ovens, small steam or thermal boilers and all applications which require a reliable, user-friendly industrial product with enhanced performance and specific functions.

The Gulliver BSF series is available in four different models, with an output ranging from 16 to 250 kW, divided in four different structures.

All the models use the same components designed by Riello for the Gulliver series and have the same ventilation system and overall dimensions as the previous one stage gas models.

The burners are fitted with a microprocessor-based burner safety control box which supplies indication of operation and diagnosis of fault cause.

This new series can operate on 50 or 60 Hz and a Voltage 220 – 230 Volt (dual frequency).

All these burners conform to the EN 676 Standard (Forced draught gas burners) and to European Directives for EMC, Low Voltage and Gas Appliance. For depressurised working field see EN 746-2 Standard.

All the Gulliver BSF burners are fired before leaving the factory.

Technical Data

MODEL			BS1F	BS2F	BS3F	BS4F	
Burner operation mode			One stage				
Modulation ratio at max. output			--				
Servomotor			type	--			
			run time s	--			
Heat output			kW	16 ÷ 52	35 ÷ 91	65 ÷ 200	110 ÷ 250
			Mcal/h	13.8 ÷ 44.7	30.1 ÷ 78.3	55.9 ÷ 172	94.6 ÷ 215
Working temperature			°C min./max.	0/40			
FUEL/AIR DATA							
G20 gas	net calorific value	kWh/Nm³	10				
	gas density	kg/Nm³	0.71				
	gas delivery	Nm³/h	1.6 ÷ 5.2	3.5 ÷ 9.1	6.5 ÷ 18.9	11 ÷ 24.6	
G25 gas	net calorific value	kWh/Nm³	8.6				
	gas density	kg/Nm³	0.78				
	gas delivery	Nm³/h	1.9 ÷ 6	4 ÷ 10.6	7.6 ÷ 22	12.8 ÷ 28.6	
LPG gas	net calorific value	kWh/Nm³	25.8				
	gas density	kg/Nm³	2.02				
	gas delivery	Nm³/h	0.6 ÷ 2	1.3 ÷ 3.5	2.5 ÷ 7.3	4.3 ÷ 9.5	
Fan			type	Centrifugal with forward curve blades			
Air temperature			max °C	40			
ELECTRICAL DATA							
Electrical supply			Ph/Hz/V	1/50-60/220-230 (±10%)			
Auxiliary electrical supply			Ph/Hz/V	--			
Control box			type	MG569			
Total electrical power			kW	0.135 (50 Hz)	0.155 (50 Hz)	0.355 (50 Hz)	0.420 (50 Hz)
				0.165 (60 Hz)	0.200 (60 Hz)	0.485 (60 Hz)	0.600 (60 Hz)
Auxiliary electrical power			kW	--			
Protection level			IP	X0D			
Fan motor	electrical power	kW	0.09		0.15	0.25	
	rated current	A	0.6 (50 Hz)	0.7 (50 Hz)	1.6 (50 Hz)	1.9 (50 Hz)	
			0.75 (60 Hz)	0.9 (60 Hz)	2.2 (60 Hz)	2.7 (60 Hz)	
	start up current	A	2.4 (50 Hz)	2.8 (50 Hz)	6.4 (50 Hz)	7.6 (50 Hz)	
			3.0 (60 Hz)	3.6 (60 Hz)	8.8 (60 Hz)	10.8 (60 Hz)	
protection level		IP	20				
Ignition transformer			type	Incorporated in the control box			
			V1 - V2	230V - 8 kV			
			I1 - I2	0.2 A - 12 mA			
Operation			Intermittent (at least one stop every 24 h)				
EMISSIONS							
Noise levels	sound pressure	dB (A)	61	62	66	71	
	sound power	W	-	-	-	-	
Gas G20	CO emission	mg/kWh	20	10	20	10	
	NOx emission	mg/kWh	75	70	75	65	
APPROVAL							
Directive			2006/42 - 2009/142 - 2004/108 - 2006/95 EC				
Conforming to			EN 676 - EN 12100				
Certification			CE-0085A00409				

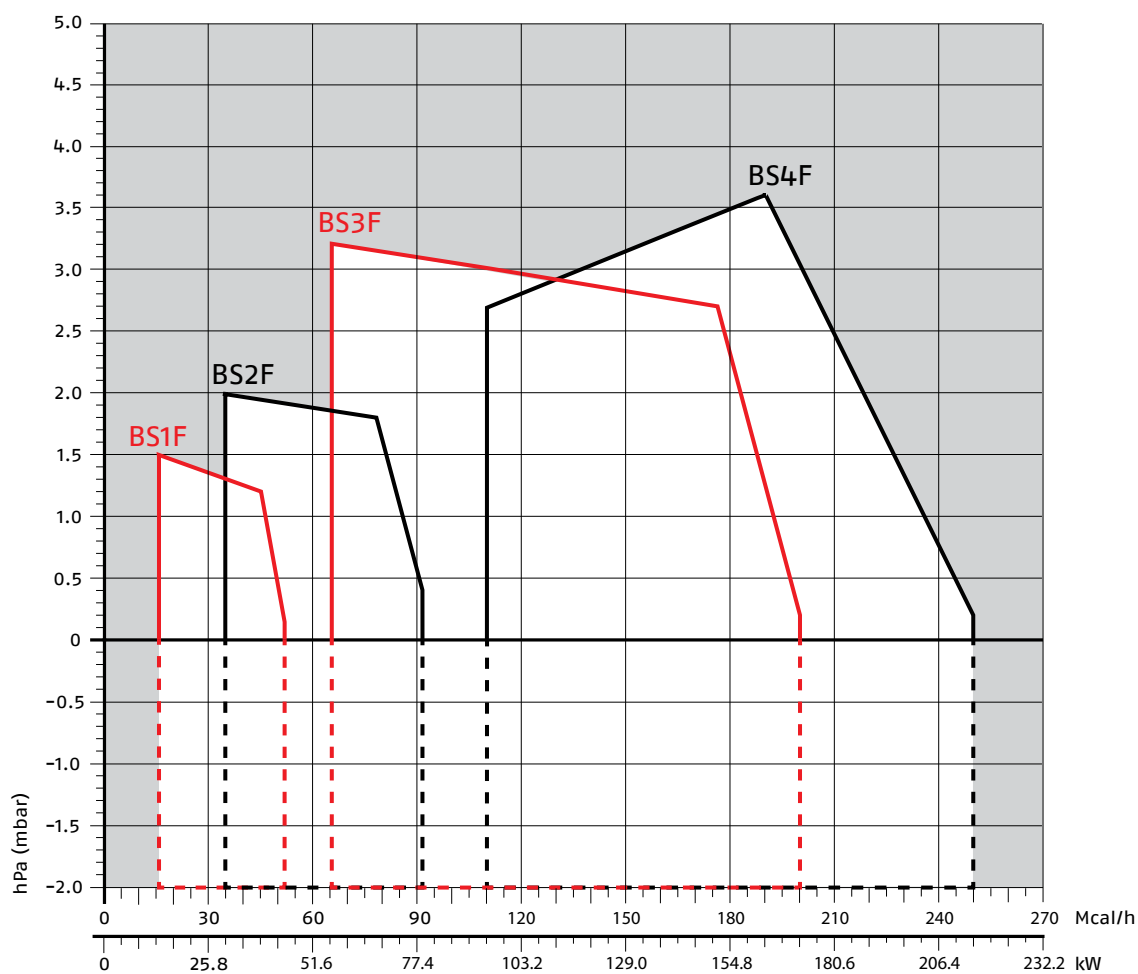
Reference conditions:

Temperature: 20°C - Pressure: 1013,5 mbar - Altitude: 0 m a.s.l. - Noise measured at a distance of 1 meter.

Since the Company is constantly engaged in the production improvement, the aesthetic and dimensional features, the technical data, the equipment and the accessories can be changed. This document contains confidential and proprietary information of RIELLO S.p.A. Unless authorised, this information shall not be divulged, nor duplicated in whole or in part.



Firing Rates



Useful working field
for choosing the
burner

Test conditions
conforming to EN676
Temperature: 20°C
Pressure: 1013,5 mbar
Altitude: 0 m a.s.l.

Gas train

GAS TRAIN DESIGNATION

Series: MB	
MBC	
Size:	403 405 407 410 412
	65
Operation: /1 stage mode opening	
Leak detection control: - 0	
Joint type: R threaded joint	
F1	square flange BS1
F2	square flange BS2
F3	square flange BS3 - BS4
Electrical connection: SD Domestic plug	
Standard output pressure range: - without pressure governor	
0	with governor and air/gas proportional pressure
2	with governor and output pressure up to 20 mbar
3	with governor and output pressure up to 30 mbar
4	with governor and output pressure up to 40 mbar
5	with governor and output pressure up to 50 mbar
Valve control: 0 shared	

MB	407	/1		F2	SD	2	0
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BASIC DESIGNATION

EXTENDED DESIGNATION

GAS TRAINS

The burners are set for fuel supply from either the right or left hand sides.

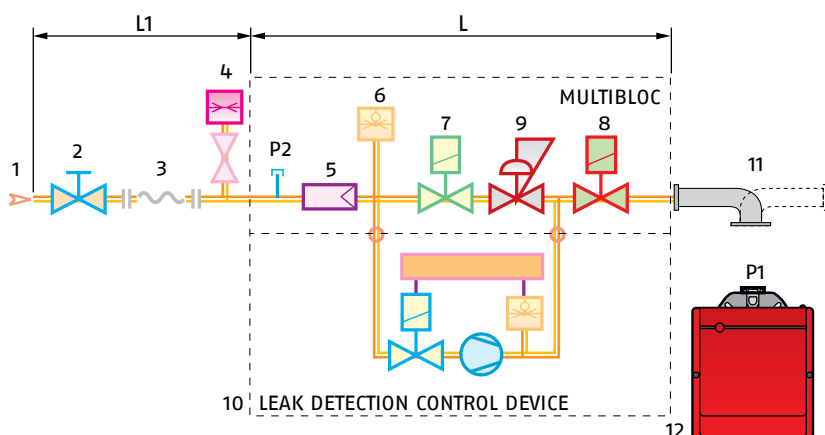
Depending on the fuel output and the available pressure in the supply line, you should check the correct gas train to be adapted to the system requirements.

The gas train is Multibloc type, containing the main components in a single unit.

Except for the MBC 65/1 model, a valve seal control (as accessory) can be fitted to the Multibloc gas trains.

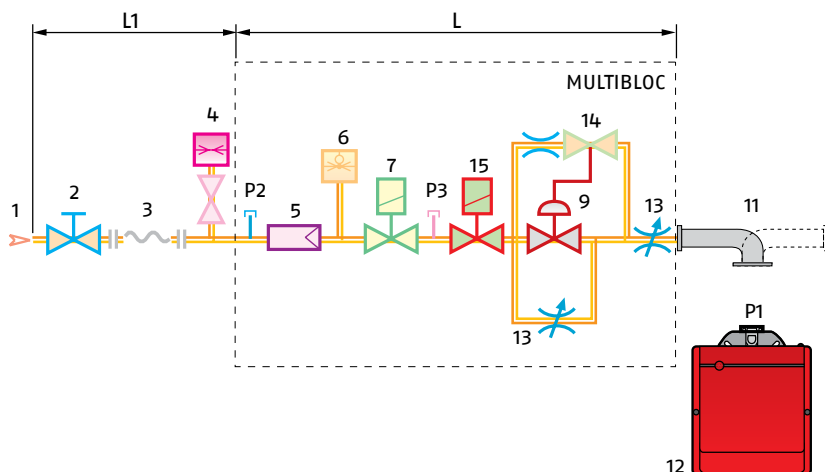
The MBC 65/1 gas train can be fitted only to the left of the burner.

MB 405/1 - 407/1 - 410/1 - 412/1

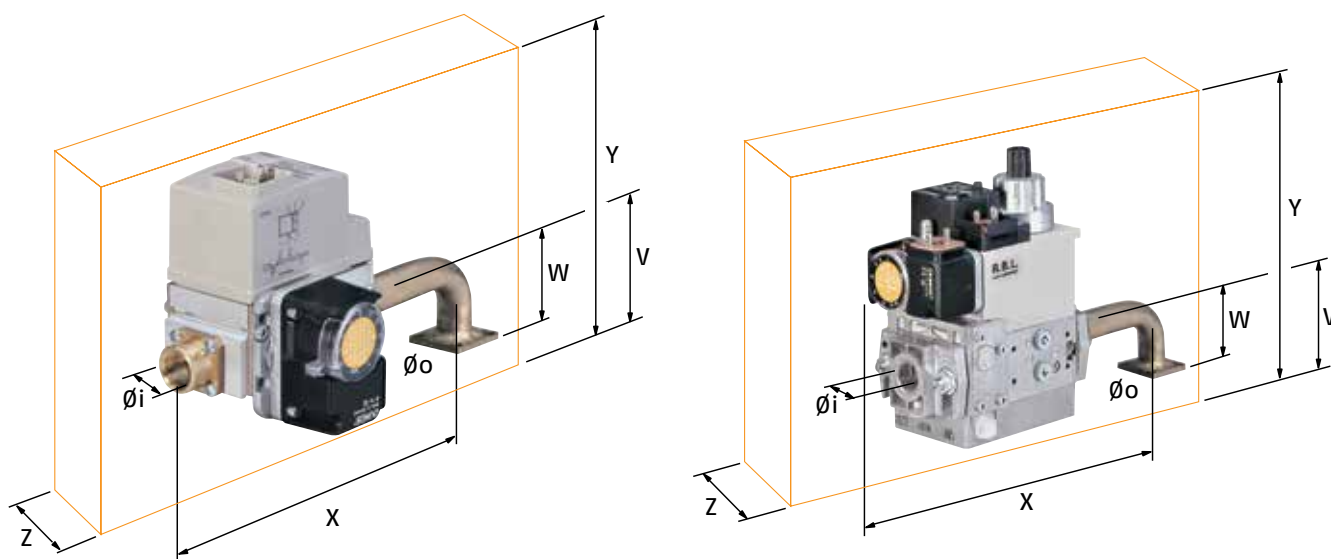


Gas train installed on the burner

MBC 65/1



1	Gas input pipework
2	Manual valve
3	Anti-vibration joint
4	Gas pressure gauge
5	Filter
6	Gas pressure switch
7	Safety valve
8	Adjustment solenoid: firing delivery adjustment (rapid opening) maximum delivery adjustment (slow opening)
9	Pressure adjuster
10	Leak detection device for valves 7 and 8 (accessory)
11	Gas train-burner adapter
12	Burner
13	Shutter with adjustment screws
14	Pressure regulator setting device
15	Regulation solenoid
P1	Combustion head pressure
P2	Upstream pressure from the filter
P3	Upstream pressure from the control valve
L	Gas train supplied separately
L1	Installer's responsibility



The dimensions of the gas trains vary depending on their construction features.
The following table shows the dimensions of the gas trains that can be fitted to Gulliver BS burners, intake diameter and the coupling flange to the burner.

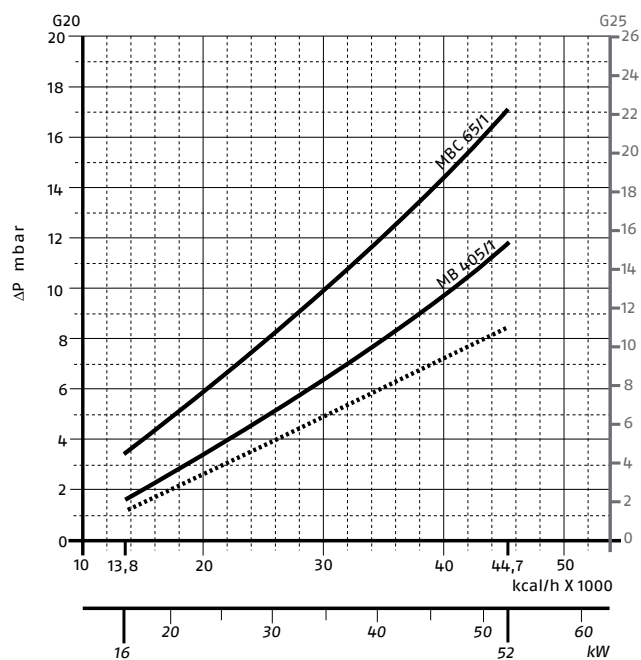
GAS TRAIN									
MODEL	CODE	Ø in	Ø out	X mm	Y mm	W mm	Z mm	V mm	mbar max*
MBC 65/1	3970570	1/2"	FLANGE 1	232	126	45	122	31	65
MB 405/1	3970546	1/2"	FLANGE 1	246	186	45	120	46	300
MB 405/1	3970547	3/4"	FLANGE 2	236	186	47	120	46	300
MB 407/1	3970544	3/4"	FLANGE 2	236	186	47	120	46	300
MB 407/1	3970548	3/4"	FLANGE 3	236	186	47	120	46	300
MB 410/1	3970549	1" 1/4	FLANGE 3	259	215	47	145	55	300
MB 412/1	3970550	1" 1/4	FLANGE 3	259	215	47	145	55	300

* max inlet gas pressure (mbar)

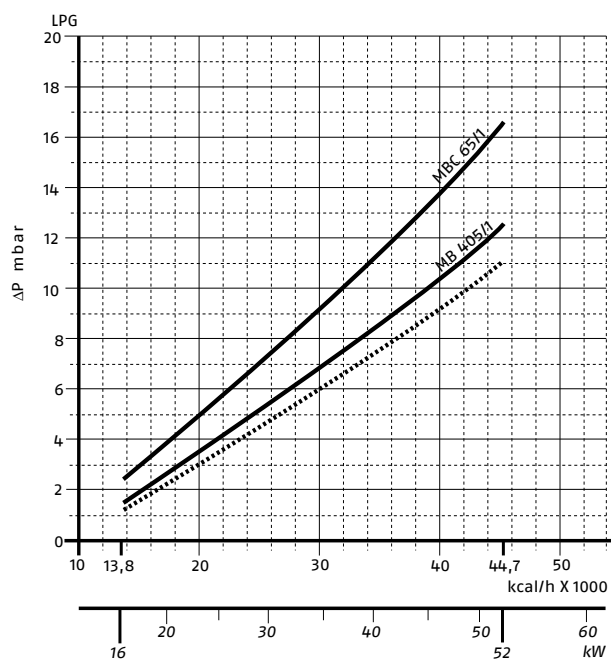
Pressure Drop Diagram

The diagrams indicate the minimum pressure drop of the burners with the various gas trains that can be matched with them; at the value of these pressure drop add the combustion chamber pressure. The value thus calculated represents the minimum required input pressure to the gas train.

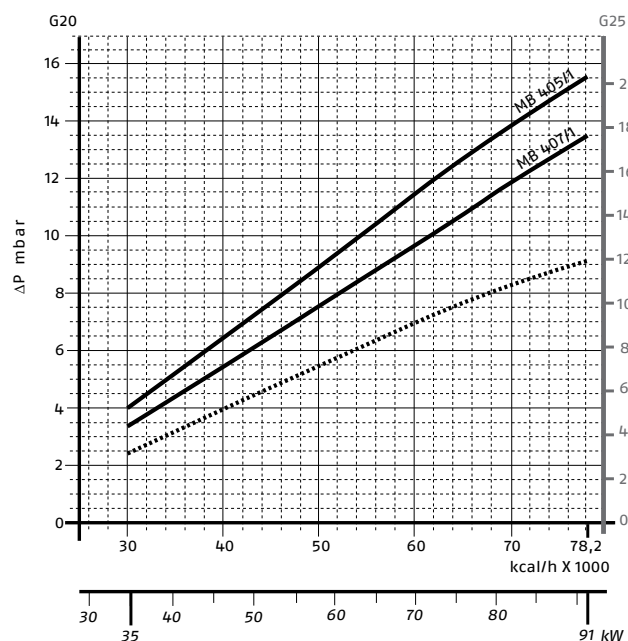
BS1F (NATURAL GAS)



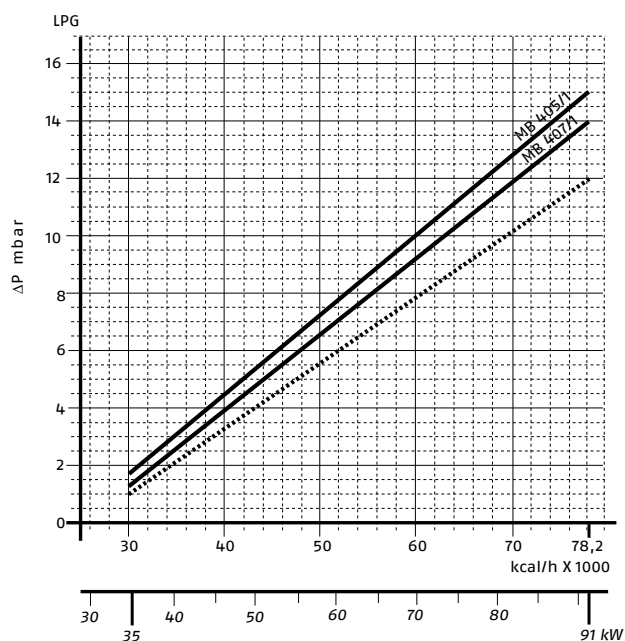
BS1F (LPG)



BS2F (NATURAL GAS)

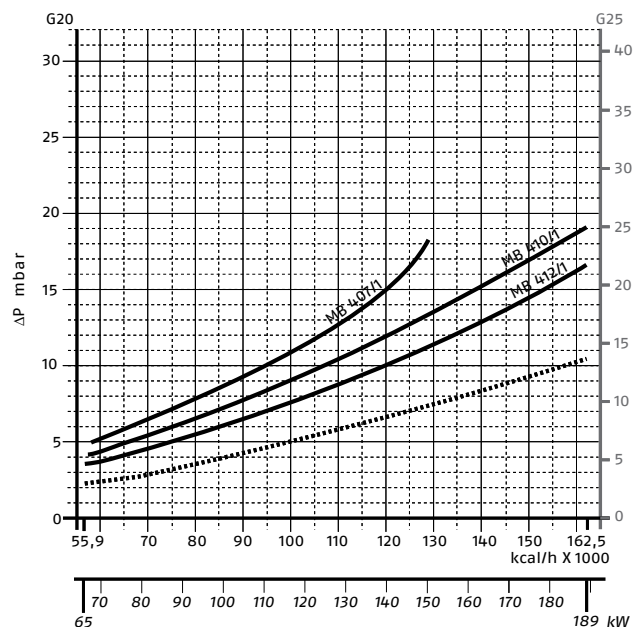


BS2F (LPG)

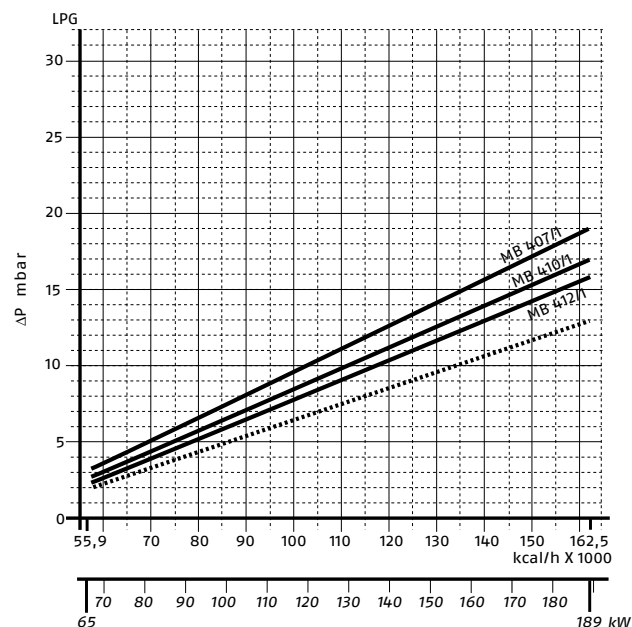


— Combustion head + gas train
 - - - Combustion head

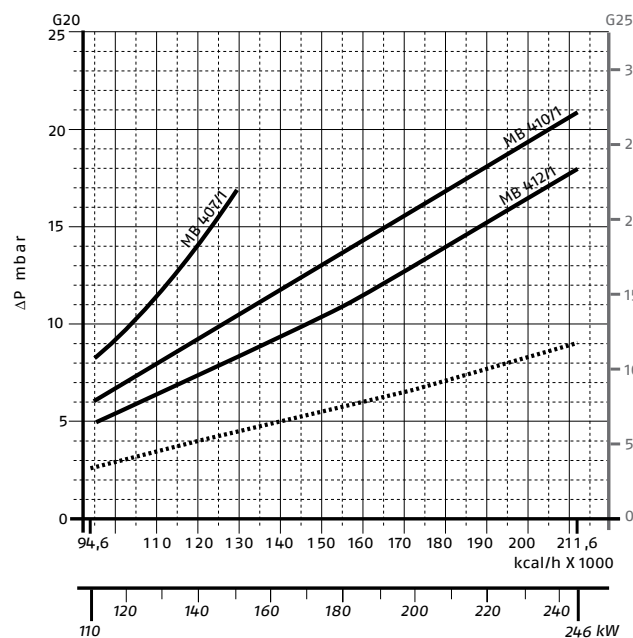
BS3F (NATURAL GAS)



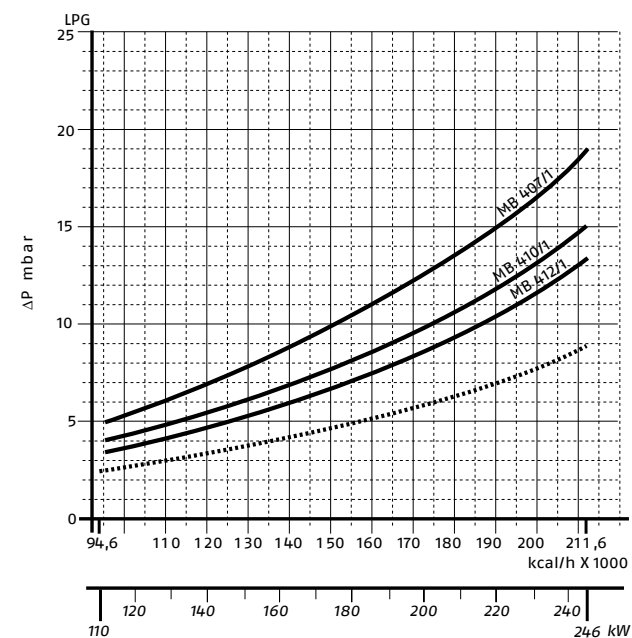
BS3F (LPG)



BS4F (NATURAL GAS)



BS4F (LPG)



For pressure levels different from those indicated above, please contact Riello Burners Technical Office.

In LPG plants, Multibloc gas trains do not operate below 0°C.

They are only suitable for gaseous LPG (liquid hydrocarbons destroy the seal materials).

— Combustion head + gas train
 - - - Combustion head



GAS TRAIN				
CODE	MODEL	BURNER MODEL	OUTPUT	PLUG AND SOCKET
3970545	MB 403/1 - F2SD 20	BS1F	≤ 45 kW *	●
3970546	MB 405/1 - F1SD 20	BS1F	-	●
3970570	MBC 65/1 - F1SD 20	BS1F	-	●
3970547	MB 405/1 - F2SD 20	BS2F	-	●
3970544	MB 407/1 - F2SD 20	BS2F	-	●
3970548	MB 407/1 - F3SD 20	BS3F - BS4F	≤ 150 kW *	●
3970549	MB 410/1 - F3SD 20	BS3F - BS4F	-	●
3970550	MB 412/1 - F3SD 20	BS3F - BS4F	-	●

Key to layout

* with natural gas

Selecting the Fuel Supply lines

The following diagram enables pressure drop in a pre-existing gas line to be calculated and to select the correct gas train.

The diagram can also be used to select a new gas line when fuel output and pipe length are known. The pipe diameter is selected on the basis of the desired pressure drop. The diagram uses methane gas as reference; if another gas is used, conversion coefficient and a simple formula (on the diagram) transform the gas output to a methane equivalent (refer to figure A). Please note that the gas train dimensions must take into account the back pressure of the combustion chamber during operations.

Control of the pressure drop in an existing gas line or selecting a new gas supply line.

The methane output equivalent is determined by the formula fig. A on the diagram and the conversion coefficient.

Once the equivalent output has been determined on the delivery scale (\dot{V}), shown at the top of the diagram, move vertically downwards until you cross the line that represents the pipe diameter; at this point, move horizontally to the left until you meet the line that represents the pipe length.

Once this point is established you can verify, by moving vertically downwards, the pipe pressure drop of on the bottom scale (mbar).

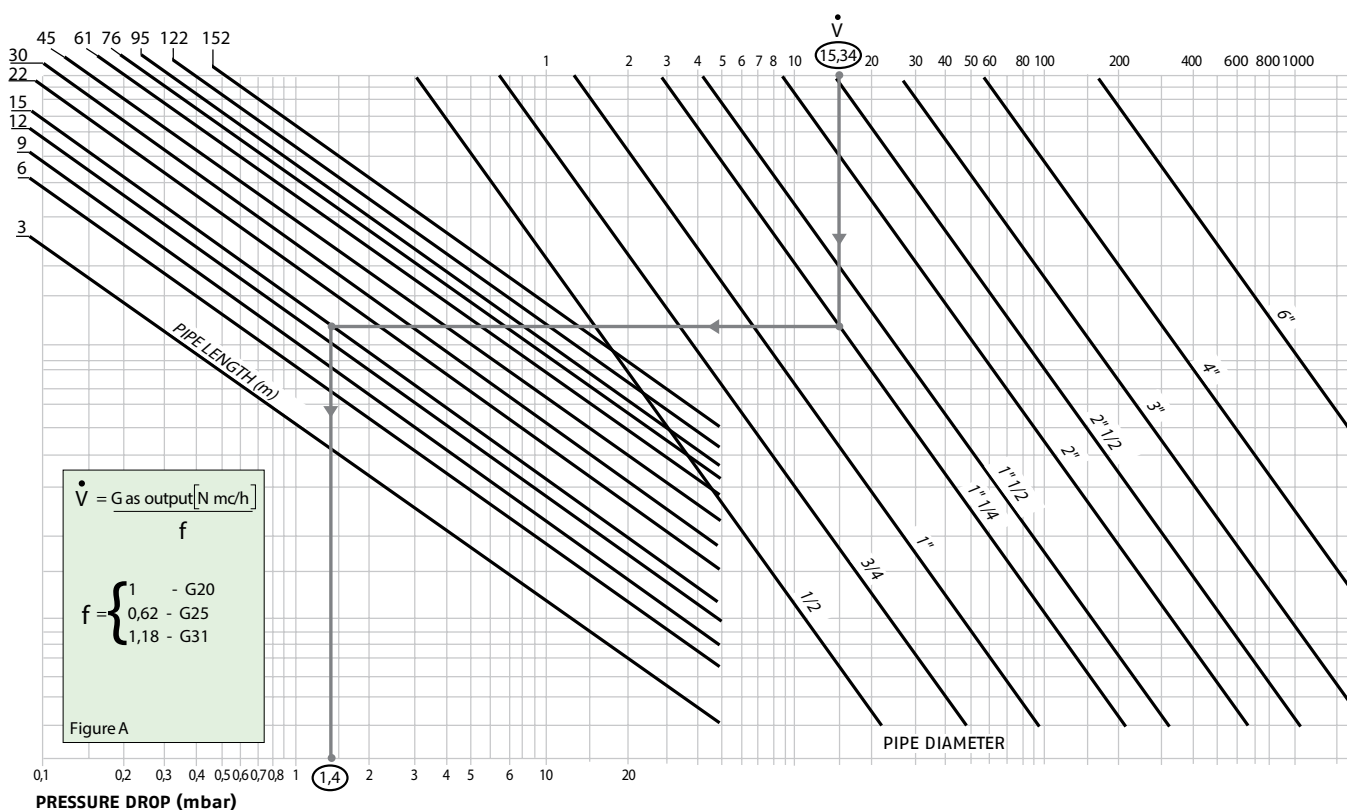
By subtracting this value from the pressure measured on the gas meter, the correct pressure value will be found for the choice of gas train.

Example: - gas used G25
- gas output 9.51 mc/h
- pressure at the gas meter 20 mbar
- gas line length 15 m
- conversion coefficient 0.62
(see figure A)

- equivalent methane output $\dot{V} = \left[\frac{9.51}{0.62} \right] = 15.34 \text{ mc/h}$

- once the value of 15.34 has been identified on the output scale (\dot{V}), moving vertically downwards you cross the line that represents 1" 1/4 (the chosen diameter for the piping);
- from this point, move horizontally to the left until you meet the line that represents the length of 15 m of the piping;
- move vertically downwards to determine a value of 1.4 mbar in the pressure drop bottom scale;
- subtract the determined pressure drop from the meter pressure, the correct pressure level will be found for the choice of gas train;

- correct pressure = (20 - 1.4) = 18.6 mbar



Ventilation

The different ventilation circuits always ensure low noise levels with high performance of pressure and air delivery, inspite of their compact size.
The burners are fitted with an adjustable air pressure switch, conforming to EN 676 standards.



Air suction



Air pressure switch

Combustion Head

The combustion head in Gulliver BSF burners is the result of an innovative design, which allows combustion with low polluting emissions, while being easy to adapt to all the various types of boilers and combustion chambers.

Thanks to the use of a mobile coupling flange, the penetration of the head into the combustion chamber can be adjusted.

Simple adjustment allows the internal geometry of the combustion head to be adapted to the burner output.

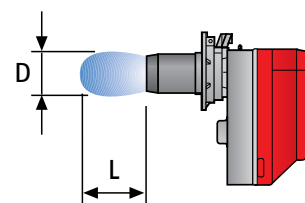
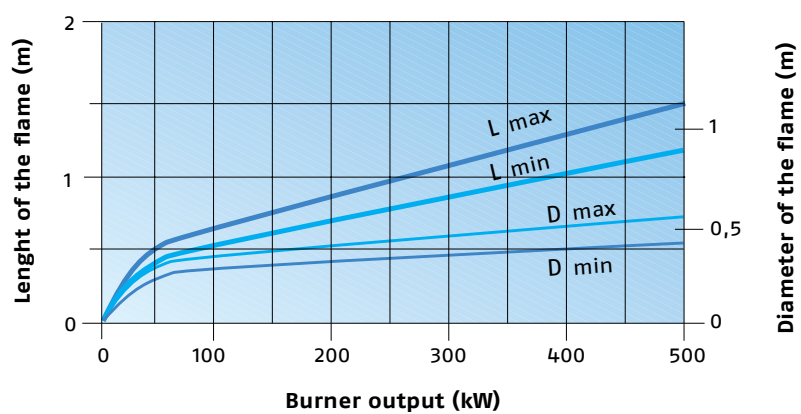


Combustion head



Mobile flange

DIMENSIONS OF THE FLAME

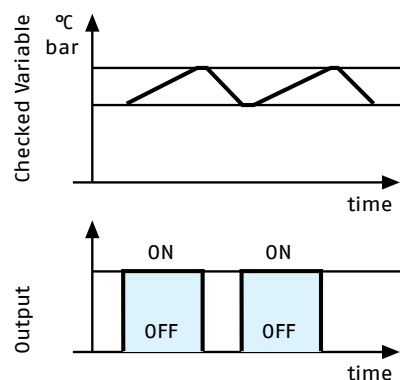


Example:
 Burner thermal output = 350 kW;
 L flame (m) = 1.2 m (medium value);
 D flame (m) = 0.6 m (medium value)

Operation

BURNER OPERATION MODE

All these models are one stage operation.



One stage operation



Air damper adjustment

All Gulliver BSF series burners are fitted with a new microprocessor control panel for the supervision during intermittent operation. For helping the commissioning and maintenance work, there are two main elements:

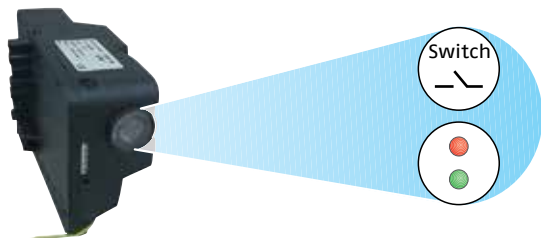


The lock-out reset button is the central operating element for resetting the burner control and for activating / deactivating the diagnostic functions.



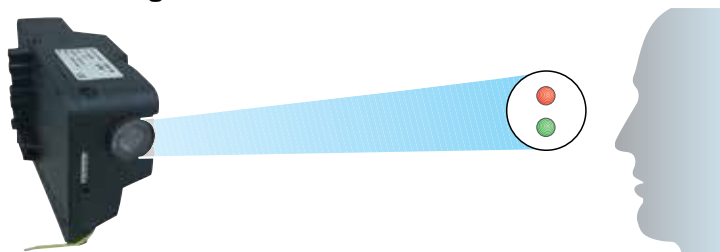
The multi-color LED is the central indication element for visual diagnosis and interface diagnosis.

Both elements are located under the transparent cover of lock-out reset button, as showed below.

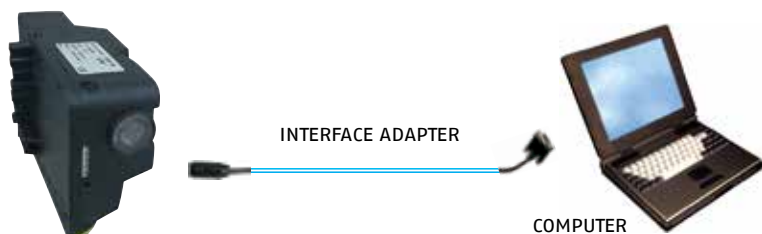


There are two diagnostic choices, for indication of operation and diagnosis of fault cause:

- visual diagnosis:



- interface diagnosis:



By the interface adapter and a PC with dedicated software.

Indication of operation

In normal operation, the various statuses are indicated in the form of colour codes according to the table below.

Diagnosis of fault causes

After lock-out has occurred, the red signal lamp is steady on.

In this status, the visual fault diagnosis according to the error code table can be activated by pressing the lock-out reset button for > 3 seconds.

The control box sends a sequence of pulses that are repeated at 2 second intervals.

The interface diagnosis (with adapter) can be activated by pressing again the lock-out button for > 3 seconds.

Color code table

Operation statuses	Color code
Stand-by	○ Led off
Pre-purging	● Green
Ignition phase	● Green
Flame OK	● Green
Post purge	● Green
Undervoltage, built-in fuse	○ Led off
Fault, alarm	● Red

Example of blinks sequence:



Error code table

Blink code	Possible cause of fault
2 blinks ● ●	No flame at the end of safety time: - faulty or soiled gas valves - faulty ionisation probe - poor adjustment of burner, no gas - faulty ignition - neutral / phase exchange
3 blinks ● ● ●	Air pressure switch does not close or is already closed before heat demand: - faulty air pressure switch - air pressure switch incorrectly regulated
4 blinks ● ● ● ●	Presence of flame: - in stand-by position - with thermostat of heat demand in idle or working position - during pre-purge - during post-purge
6 blinks ● ● ● ● ● ●	Loss of air pressure: - during pre-purge - during or after safety time
7 blinks ● ● ● ● ● ● ●	Loss of flame during operations after n°3 attempts of re-cycle: - faulty or soiled gas valves - faulty ionisation probe - short circuit between ionisation probe and earth of the burner - poor adjustment of burner, no fuel

The MG569 digital control box gives some other advantages:

Post ignition (during safety time)

The spark ignition is present during all safety time.

Adjustable post purge

The Post-purge is a function that maintains air ventilation even after the burner is switched off.

Post-purge time can be set to a maximum of 6 minutes.

This function can be activated and set in a very easy way by pressing repeatedly the reset button; after 5 seconds the control box automatically shows the minutes set by the red LED flashing (1 pulse = post-ventilation for 1 minute).

If during post-purge there is a new request for heat, it is halted and a new operating cycle starts.

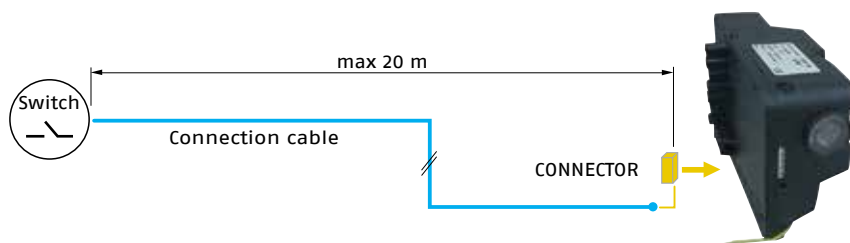
The control box leaves the factory with the setting 0 minutes (no post-ventilation).

Remote lock-out reset

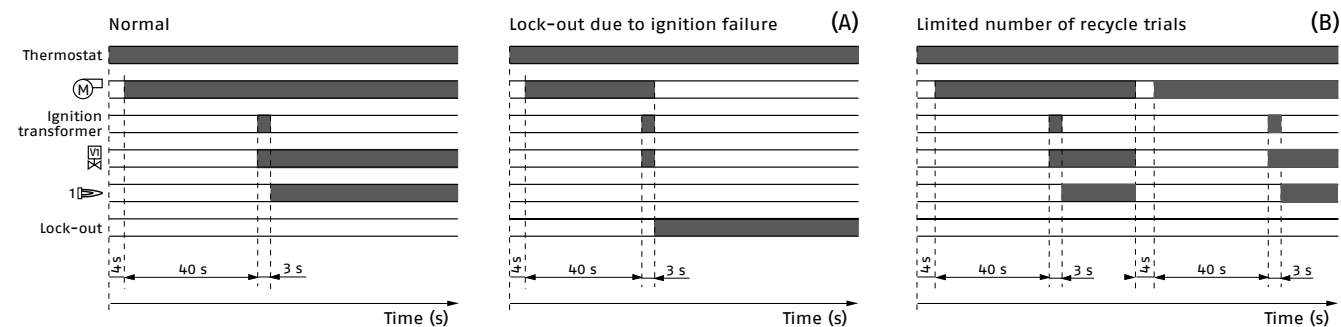
The "Remote lock-out reset" is a function that allows to reset the control-box operation from a remote position.

In the burner packages will be included a particular connector to remote the reset signal.

The maximum length of connection must be 20 m.



START UP CYCLE



(A) Lock-out is shown by a led on the appliance.

(B) Total number of recycle trials is 3

Correct operation

0s Start of heat demand the burner begins the ignition cycle

0s-4s The burner is in stand-by

4s-44s Pre-purge with opened air damper

44s Ignition

Lock-out due to ignition failure

If the flame does not light within the safety limit (~ 3s) the burner locks-out.

Re-cycle

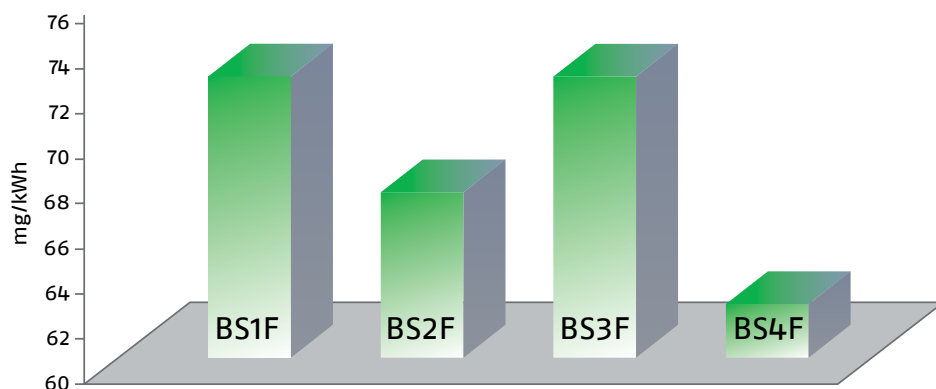
The burner permits maximum three repetitions of complete ignition cycle if there is flame failure during operation.

The burner goes in safety shut-down within one second.

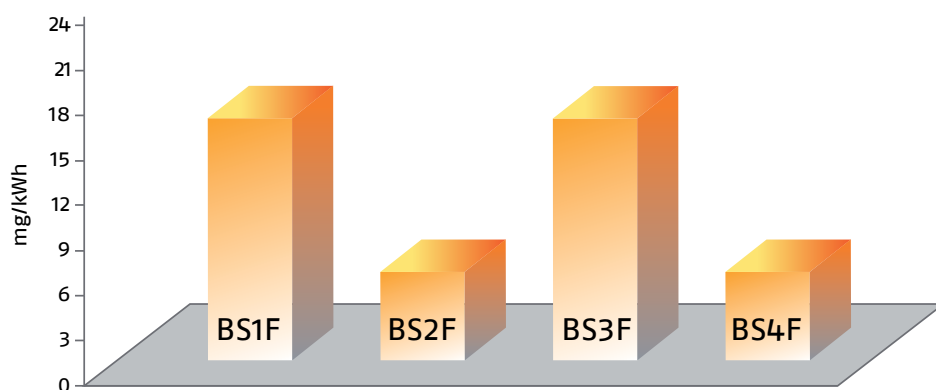
The final action at the last trial following at last flame failure is a lock-out.

The burners in the Gulliver BSF series guarantee controlled combustion, reducing emissions of both CO and NO_x, this combustion control is due to the recirculation of the combustion products in the chamber (thanks to different combustible air flow speeds) and to the fuel staging technique (thanks to the special geometry of the gas nozzles).

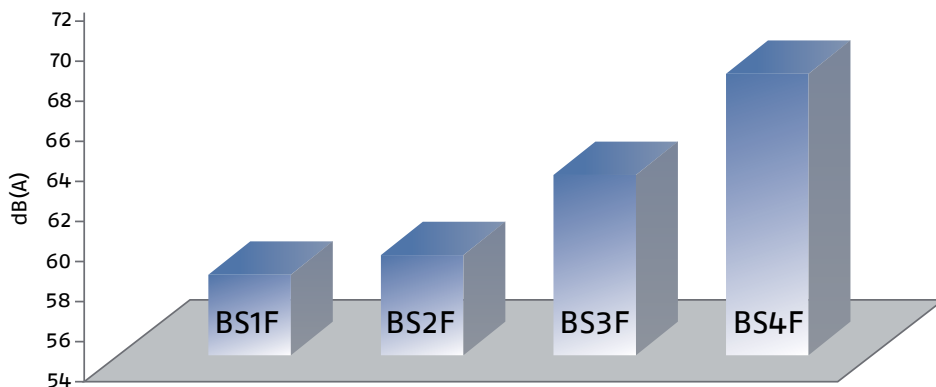
NO₂ EMISSIONS



CO EMISSIONS (gas G20)



NOISE EMISSIONS



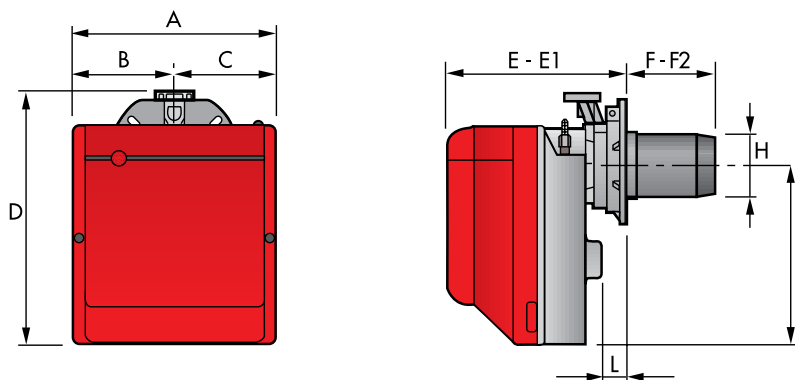
The emission data have been measured in the various models at maximum output, in conformity with EN 676 standard.

Special attention has been paid to noise reduction. All models are fitted with sound-proofing material inside the cover.



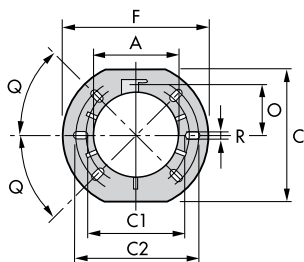
Overall Dimensions (mm)

These models are distinguished by their reduced size, in relation to the outputs achieved, which means they can be fitted to any boiler on the market.



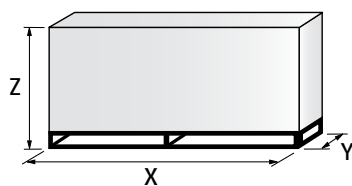
MODEL	A	B	C	D	E	E1	F	F2	H	I	L
BS1F	234	122	122	295	230	276	116	70	89	210	41
BS2F	255	125.5	125.5	325	238	252	114	100	106	230	45
BS3F	300	150	150	391	262	280	128	110	129	285	45
BS4F	300	150	150	392	278	301	168	145	137	286	45

BURNER - BOILER MOUNTING FLANGE



MODEL	A	C	C1	C2	F	O	Q	R
BS1F	89	167	140	170	192	66	45°	11
BS2F	106	167	140	170	192	66	45°	11
BS3F	129	201	160	190	216	76.5	45°	11
BS4F	137	203	170	200	218	80.5	45°	11

PACKAGING

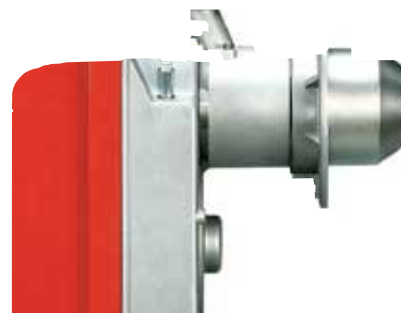


MODEL	X	Y	Z	kg
BS1F	395	278	350	10
BS2F	405	298	375	11
BS3F	450	345	440	15
BS4F	510	345	440	16.5

Installation Description

Installation, start up and maintenance must be carried out by qualified and skilled personnel. The burner is set in the factory on standard calibration (minimum output). If necessary adjustments can be made on the basis of the maximum output of the boiler. All operations must be performed as described in the technical handbook supplied with the burner.

The mobile flange allows adapting the length of the combustion head to the combustion chamber (flame inversion or 3 smoke cycles) and to the thickness of the boiler panel.



BURNER SETTING

The air damper position can be adjusted without removing the burner cover.



Head setting is easy and aided by a graduated scale; a test point allows reading the air pressure in the combustion head.



Gulliver BSF burners are fitted with an air pressure switch which, in accordance with EN 676 standards, can be adjusted by the installer using a graduated selector, on the basis of the effective working conditions.



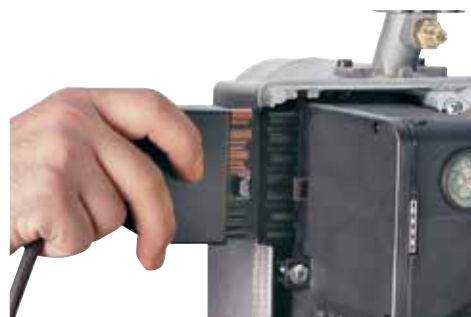
MAINTENANCE AND ELECTRICAL CONNECTIONS

Maintenance is easily solved because the combustion head can be disassembled without having to remove the burner and gas train from the boiler.



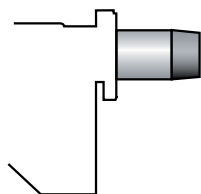
The 7-pole socket is incorporated in the control box, the 6-pole socket for connection to the gas train is already connected to the equipment and fixed to the outside of the burner.

The 7-pin plug is also supplied for connection to the boiler.



Burner accessories

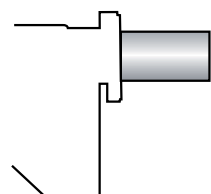
EXTENDED HEAD KIT



Burners standard head can be transformed into "extended head" versions by using the special kit. Here the KITS available for the various burners are listed, showing the original and the extended lengths.

BURNER	STANDARD HEAD LENGTH (mm)	EXTENDED HEAD LENGTH (mm)	CODE
BS2F (long)	100 ÷ 114	170 ÷ 180	3001007
BS2F (extra long)	100 ÷ 114	270 ÷ 280	3001008
BS3F	110 ÷ 128	267 ÷ 282	3001009
BS4F	145 ÷ 168	302 ÷ 317	3001016

ALTERNATIVE COMBUSTION HEAD KIT



This kit can be used to prevent combustion instability which could arise with particular heat generators.

To extend the adaptability of Gulliver BSF burners to any sort of application, alternative combustion heads have been developed.

These heads cause a very limited increase in NOx emissions, due to the slower air flow.

BURNER	CODE
BS1F	3001059
BS2F	3001064
BS3F	3001060
BS4F	3001070

PC INTERFACE KIT



To connect the control box to a personal computer for the transmission of operation, fault signals and detailed service information, an interface adapter with PC software are available.

BURNER	CODE
BS1F - BS2F - BS3F - BS4F	3002731

7-PIN PLUG KIT

If necessary a 7-pin plug kit is available (in packaging of n. 5 pieces).

BURNER	CODE
BS1F - BS2F - BS3F - BS4F	3000945

LPG KIT

For burning LPG gas, a special kit is available to be fitted to the combustion head on the burner, as shown in the following table.

BURNER	STANDARD HEAD CODE	EXTENDED HEAD CODE
BS1F	3001003	3001003
BS2F	3001004	3001004
BS3F	3001005	3001005
BS4F	3001011	3001011

TOWN GAS KIT

For burning Town Gas, a special kit is available to be fitted to the combustion head on the burner, as shown in the following table.

BURNER	STANDARD HEAD CODE (*)	EXTENDED HEAD CODE (*)
BS1F	3002727	-
BS2F	3002728	3002728
BS3F	3002729	3002729

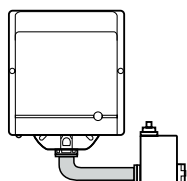
(*) Without CE certification

GROUND FAULT INTERRUPTER KIT

A "Ground fault interrupter kit" is available as a safety device in case of electrical system fault. It is supplied with burners with pin plug.

BURNER	CODE
BS1F - BS2F - BS3F - BS4F	3001180

(*) Without CE certification

MULTIBLOC ROTATION KIT

There is a special kit available that can be used to install the burner turned 180°. This kit is designed to ensure the gas train valve properly.

BURNER	CODE
BS1F	3001179
BS2F	3001177
BS3F - BS4F	3001178

Gas train accessories

SEAL CONTROL KIT



To test the valve seals on the gas train, (except for the model with Multibloc MBC 65/1) a special "seal control kit" is available.

GAS TRAIN	CODE	CODE
	for 50Hz operation	for 60Hz operation
MB/1 type	3010123	20050030

Specification

DESIGNATION OF SERIES

A specific index guides your choice of burner from the various models available in the RS/M C13 series. Below is a clear and detailed specification description of the product.

Series:	R	Standard emission burner
	B	Low NOx burners
Fuel:	S	Natural Gas
	SP	LPG
	G	Light oil
Size:		
Optional variations:	D	Two stage output operation
	F	Light industrial process
Head length:	...	standard head
		extended head
Electrical supply to the system: 1/220-230/50-60 1/220-230V/50-60Hz		

B	S	3	F		1/230/50
BASIC DESIGNATION					
EXTENDED DESIGNATION					

AVAILABLE BURNER MODELS

BURNER MODELS	ELECTRICAL SUPPLY	HEAT OUTPUT		TOTAL ELECTRICAL POWER (kW)	CERTIFICATION	NOTE
		(kW)	NATURAL GAS (Nm ³ /h)			
BS1F	1/220-230/50-60	16 - 52	1.6 - 5.2	0.135 (50 Hz) - 0.165 (60 Hz)	CE-0085AQ0409	(1)
BS2F	1/220-230/50-60	35 - 91	3.5 - 9.1	0.155 (50 Hz) - 0.200 (60 Hz)	CE-0085AQ0409	(1)
BS3F	1/220-230/50-60	65 - 200	6.5 - 20	0.355 (50 Hz) - 0.485 (60 Hz)	CE-0085AQ0409	(1)
BS4F	1/220-230/50-60	110 - 250	11 - 25	0.420 (50 Hz) - 0.600 (60 Hz)	CE-0085AQ0409	(1)

Net calorific value G20: 10 kWh/Nm³ - Density: 0,71 kg/Nm³.

The burners of BS series are in according to EN 676.

(1) With plug and socket.

SPECIFICATION

STATE OF SUPPLY

Monoblock, gas burners, completely automatic, one stage operation, made up of:

- Fan with forward curve blades
- Cover lined with sound-proofing material
- Air damper, completely closed in stand by, with external adjustment, with no need to remove the cover
- Single phase electric motor 220-230V, 50-60Hz
- Combustion head fitted with:
 - stainless steel head cone, resistant to high temperatures
 - ignition electrodes
 - ionisation probe
 - gas distributor
 - flame stability disk
- Flame inspection window
- Adjustable air pressure switch, with graduated selector, to guarantee burner lock out in the case of insufficient combustible air
- Microprocessor-based burner safety control box, with diagnostic and remote reset functions
- Protection filter against radio interference (included into burner safety control box)
- IP X0D (IP 40) electric protection level.

Standard equipment:

- Flange insulation screen
- Screw and nut for flange
- Screw and nuts for flange to be fixed to the heat generator
- 7-pin plug
- Remote control release kit
- Instruction handbook for installation, use and maintenance
- Spare parts catalogue

Conforming to:

- 2004/108 EC Directive (electromagnetic compatibility)
- 2006/95 EC Directive (low voltage)
- 2009/142 EC Directive (gas)
- 2006/42 EC Directive (machine)
- EN 676 (gas burners)
- EN 746-2 Standard (for the part of the working field that is depressurised)

Available accessories to be ordered separately:

- Extended head kit
- Alternative extended head kit
- LPG kit
- Town gas kit
- Ground fault interrupter kit
- Multibloc rotation kit
- 7-pin plug kit
- PC interface kit
- Seal control kit

Riello Burners a world of experience in every burner we sell.

06/2014

TS0059UK02



[1]



[2]

[1] BURNERS PRODUCTION PLANT
S. PIETRO, LEGNAGO (VERONA) - ITALIA

[2] HEADQUARTER BURNERS DIVISION
S. PIETRO, LEGNAGO (VERONA) - ITALIA

Across the world, Riello sets the standard in reliable and high efficiency burner technology.

With burner capacity from 5 kW to 48 MW, Riello gas, oil, dual fuel and Low Nox burners deliver unbeatable performance across the full range of residential and commercial heating applications, as well as in industrial processes.

With headquarter in Legnago, Italy, Riello has been manufacturing premium quality burners for over 90 year. The manufacturing plant is equipped with the most innovative systems of assembling lines and modern manufacturing cells for a quick and flexible response to the market.

Besides, the Riello Combustion Research Centre, located in Angiari, Italy, represents one of the most modern facility in Europe and one of the most advanced in the world for the development of the combustion technology.

Today, the company's presence on worldwide markets is distinguished by a well-constructed and efficient sales network, alongside many important Training Centres located in various countries to meet its customers' needs. Riello has 13 operational branches abroad (in Europe, America and Asia), with customers in over 60 countries.

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